



## Brine Minimization Maximizes Potential for Inland Potable Reuse Project

Wendie Heie – Rancho California Water District

Fred Gerringer, D.Env, PE, BCEE – Hazen and Sawyer

# Acknowledgements

- Rancho California Water District
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# Agenda

- Background to Rancho Water
- Existing Water Reuse Infrastructure
- Drivers for Potable Reuse
- Project Constraints
- Treatment Options
- High Recovery RO Systems
- Brine Management
- Next Steps

# Rancho Water... Who We Are

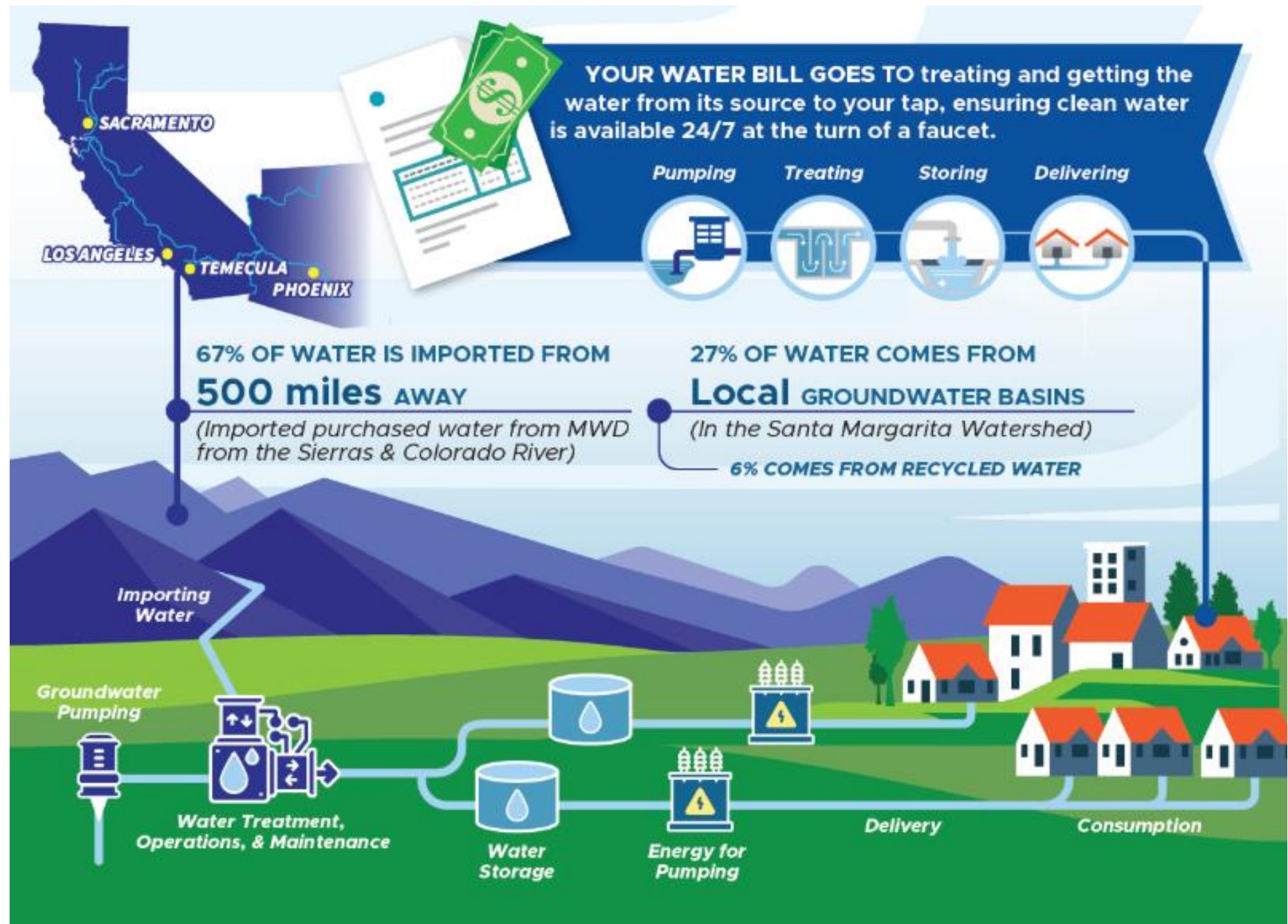


Figure 1

- **Purchases** water from MWD via Eastern Municipal Water District (EMWD) & Western Municipal Water District (WMWD)
- **Operates** 5 MGD Santa Rosa Water Reclamation Facility on behalf of Santa Rosa Regional Resources Authority (SRRRA)
- **Distributes** own wastewater from SRWRF & purchased wastewater from EMWD
- **Manages** the Temecula Valley Groundwater Basin

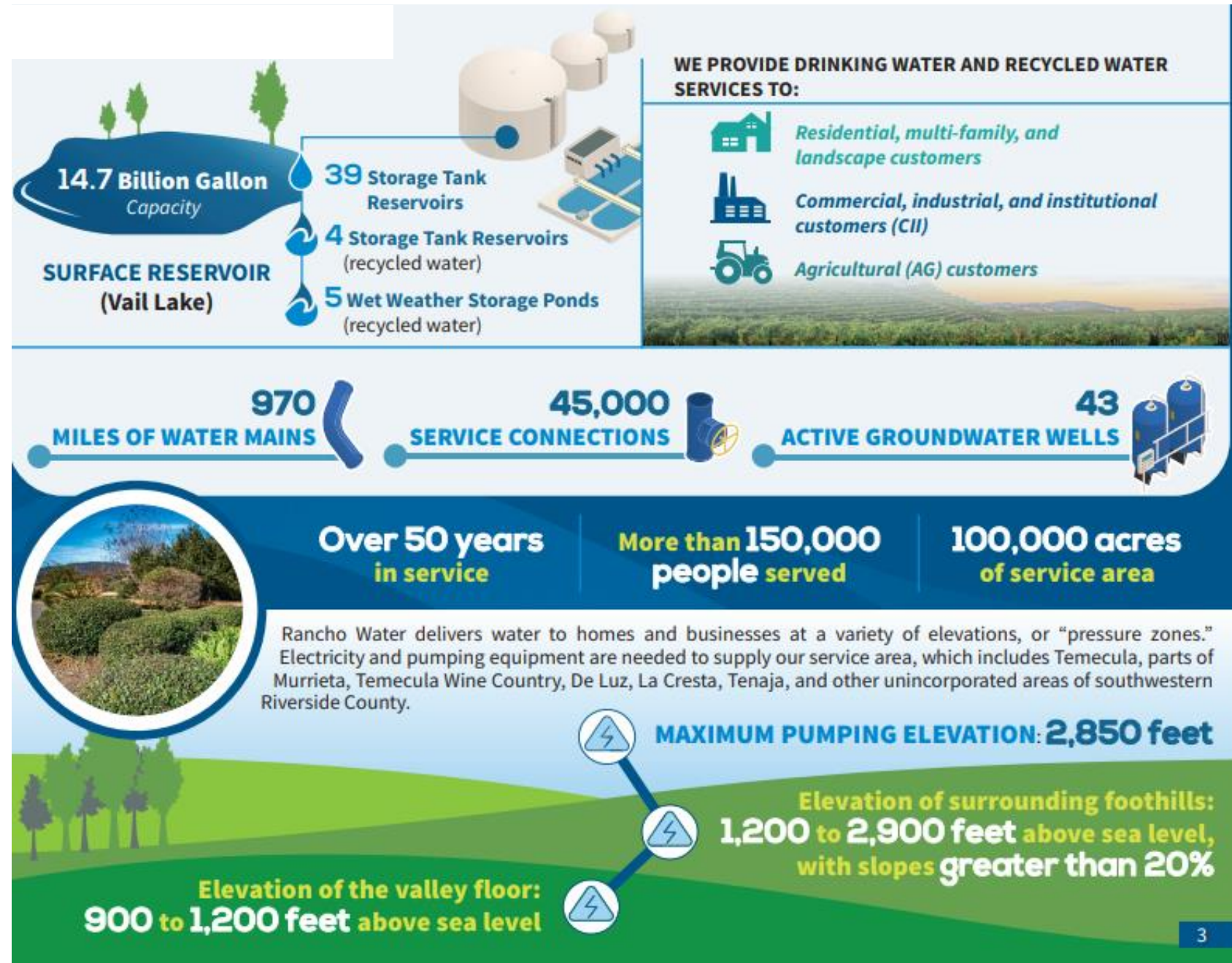


# From Peaks to Pipe



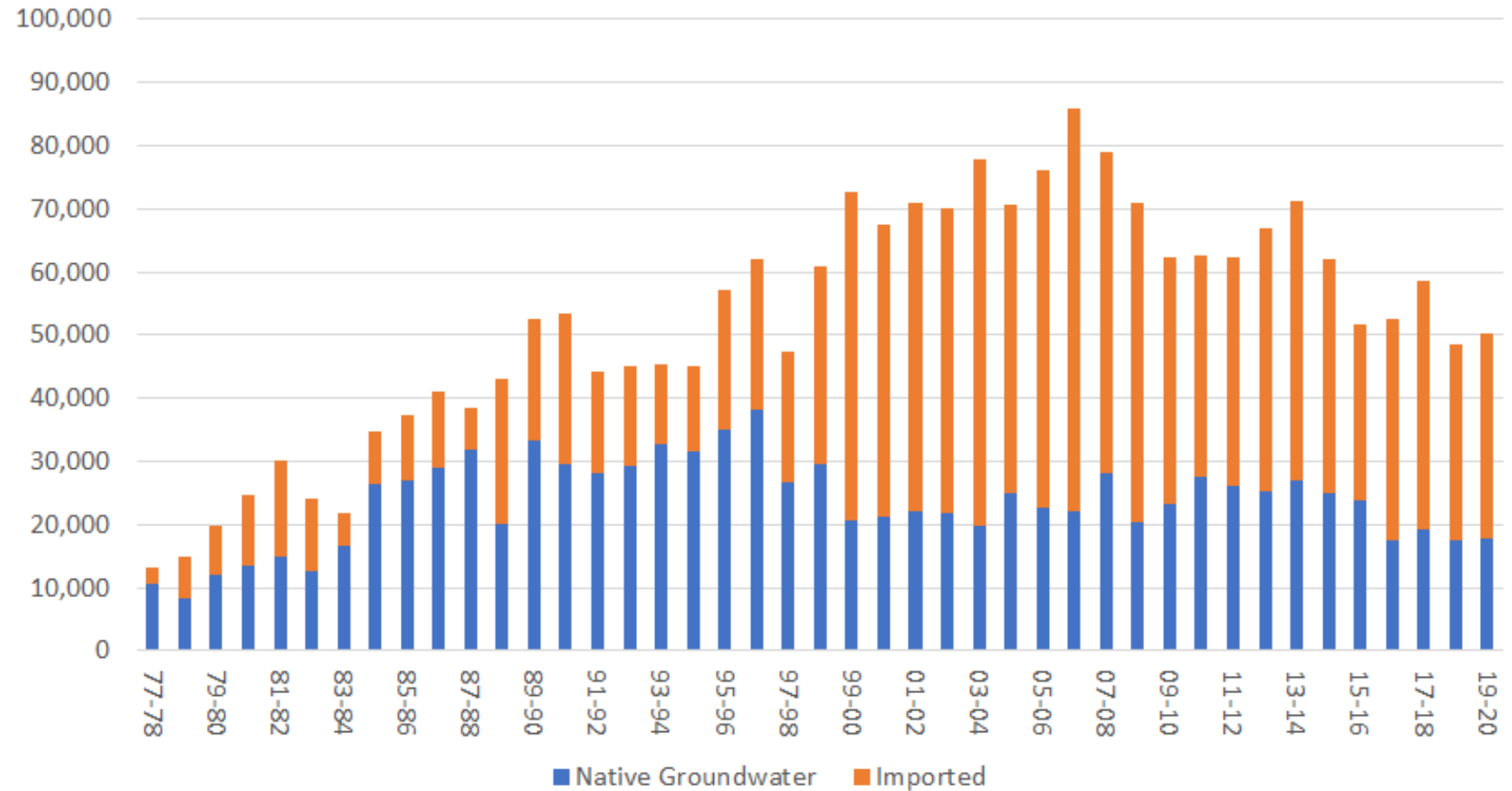
# Rancho Water At-A-Glance

*The mission of Rancho California Water District is to deliver reliable, high-quality water, wastewater, and recycled water services to its customers and communities in a prudent and sustainable manner.*



# Water Supply Sources

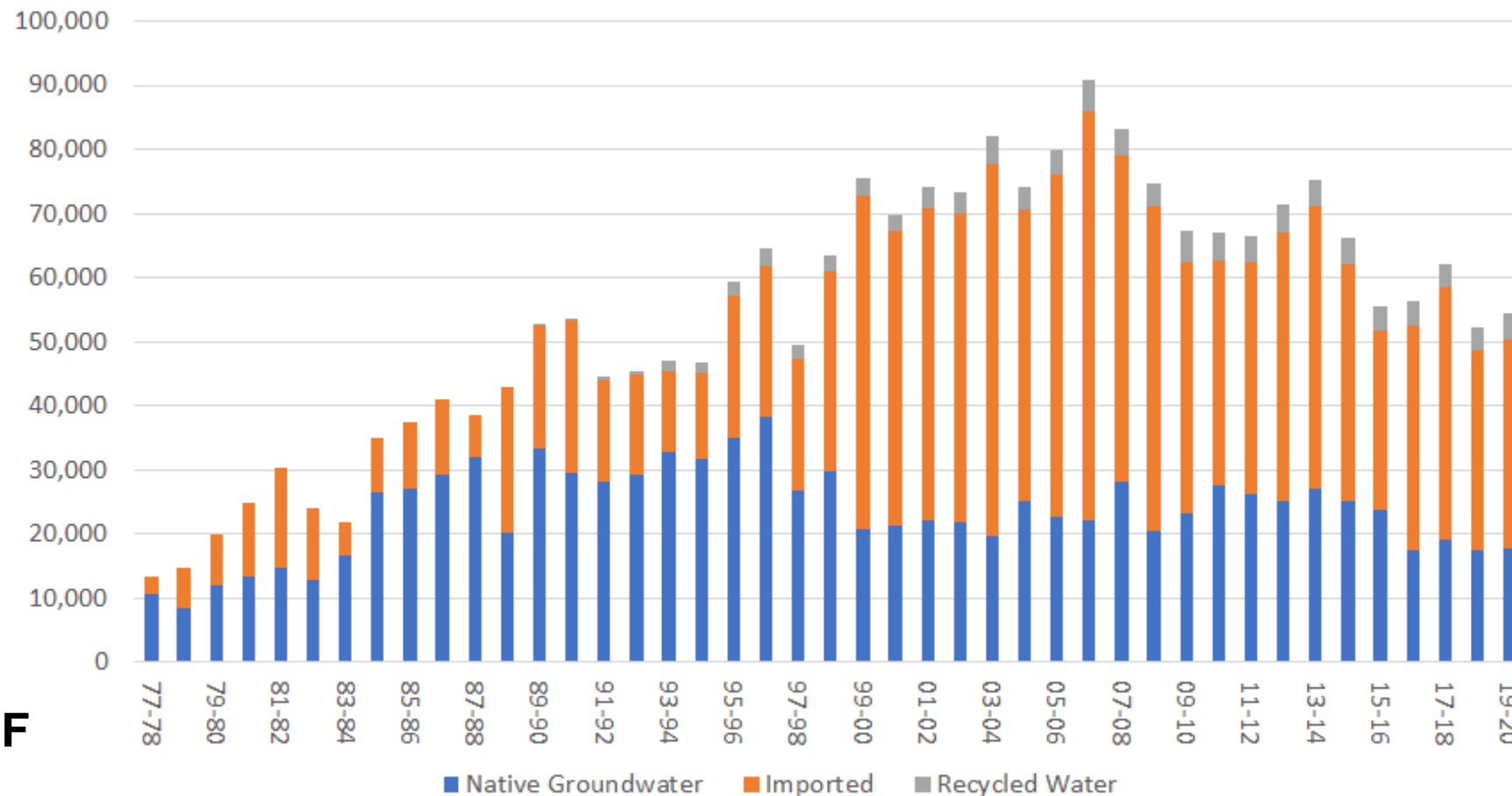
- Historical water supply
  - Groundwater
  - Supplemented with imported water





# Water Supply Sources

- Historical water supply
  - Groundwater
  - Supplemented with imported water
- Began using recycled water in 1990

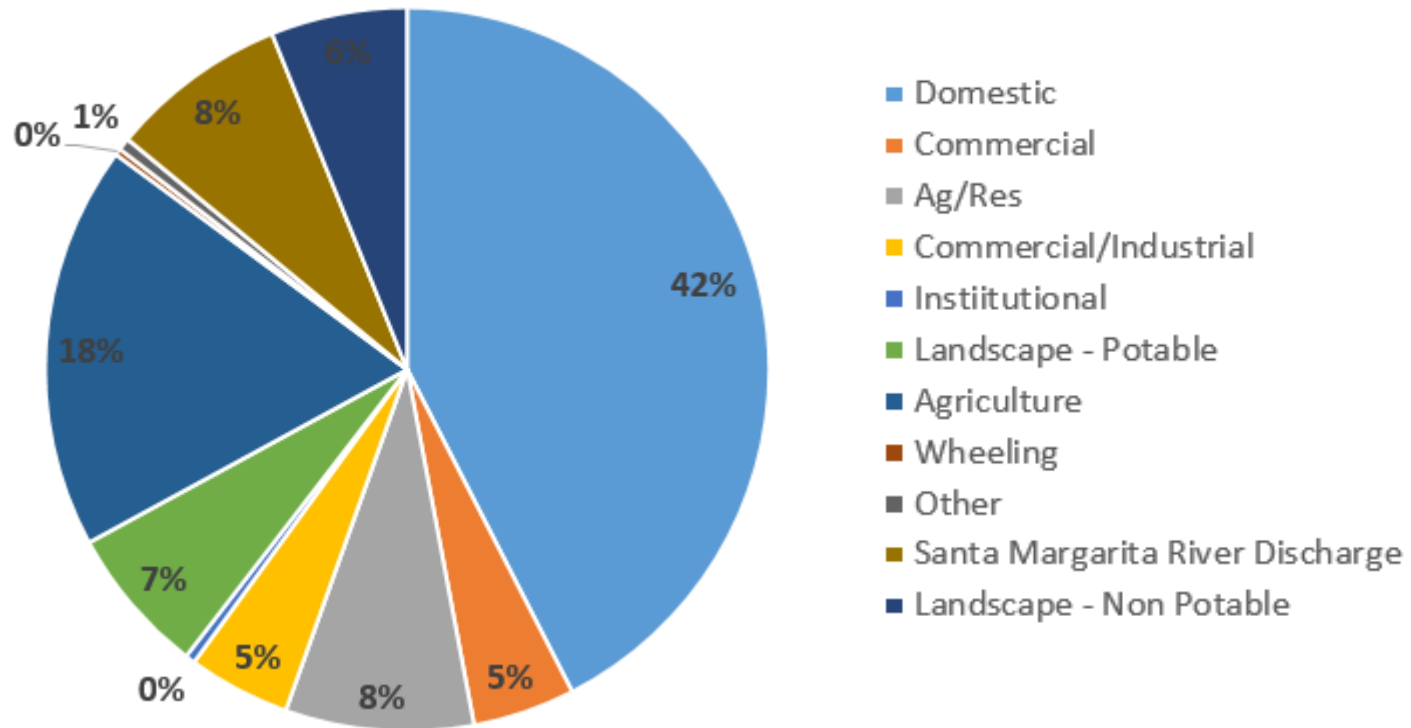


**2020** **54,317 AF**

Native GW	33%
Imported	60%
Recycled	7%

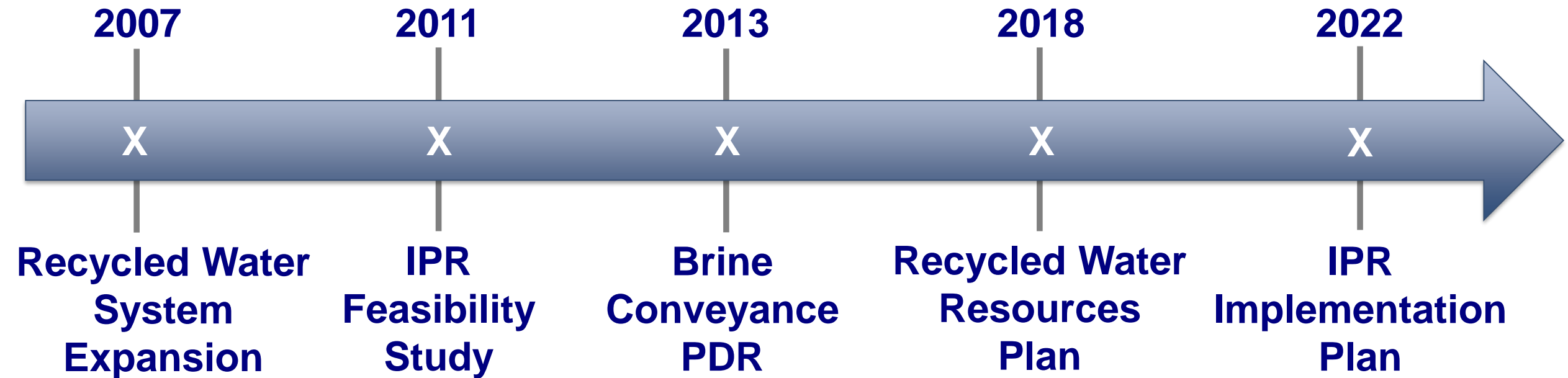


# WHO WE SERVE...



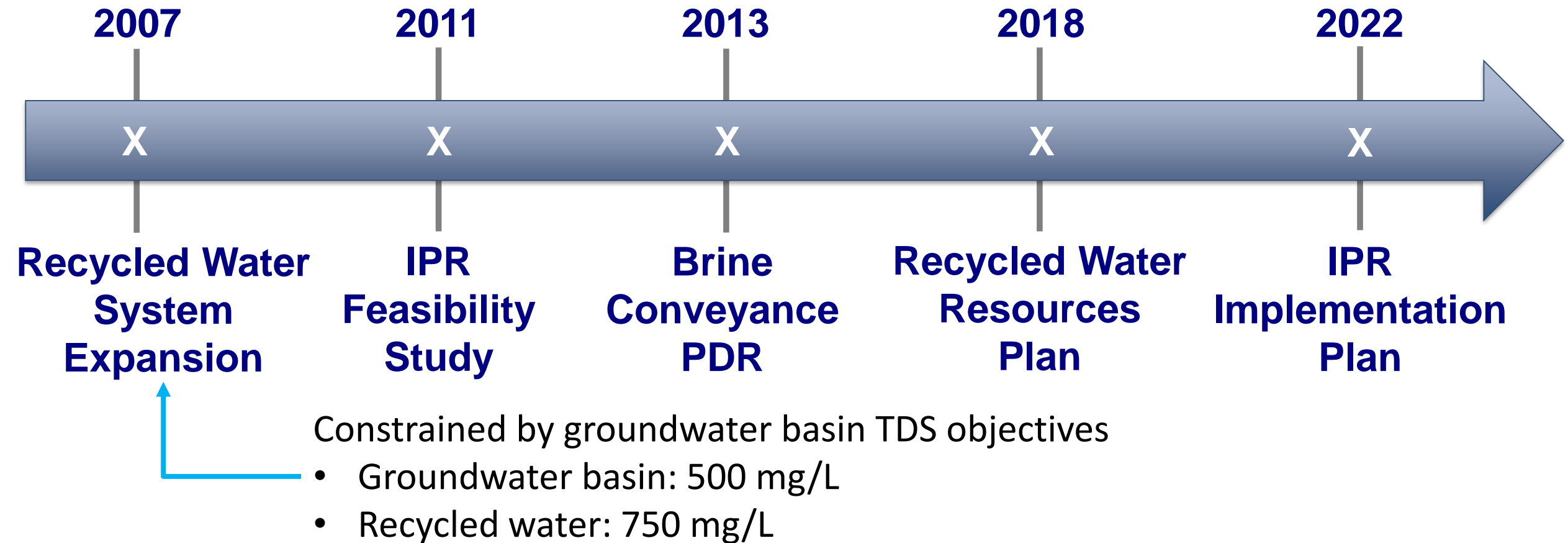
# RANCHO WATER'S ROAD TO IPR...

Rancho Water has been engaged in efforts to diversify its water supply portfolio since it began using recycled water in 1990



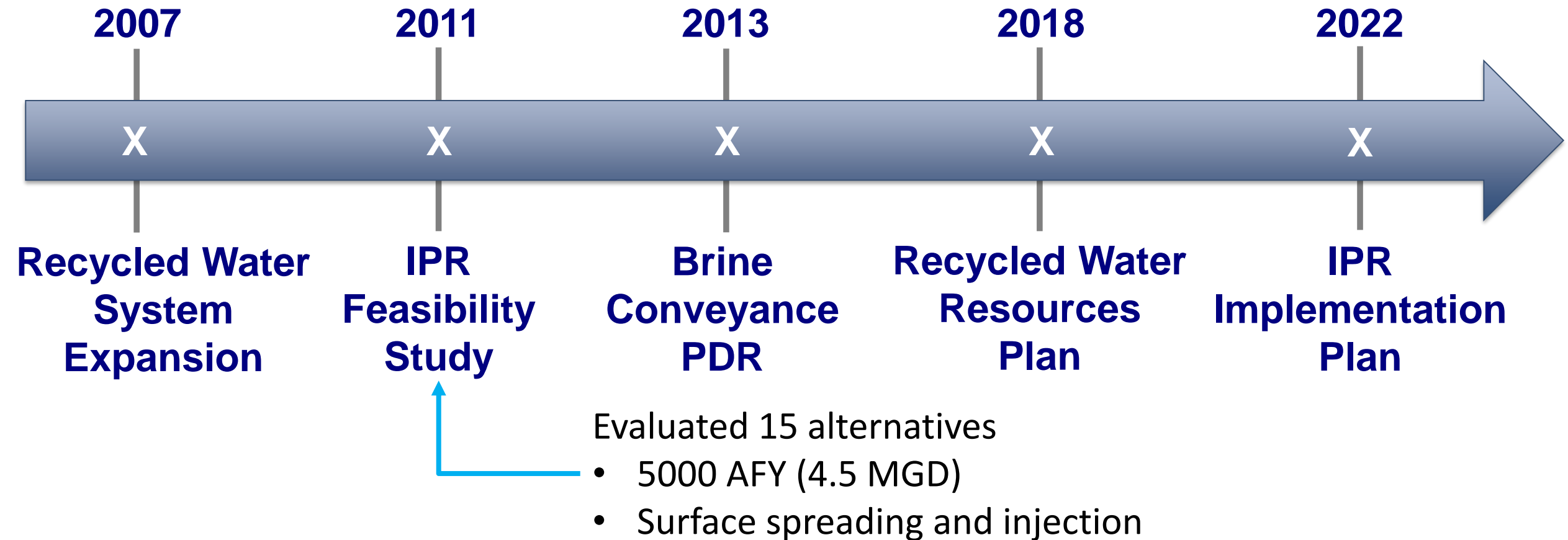
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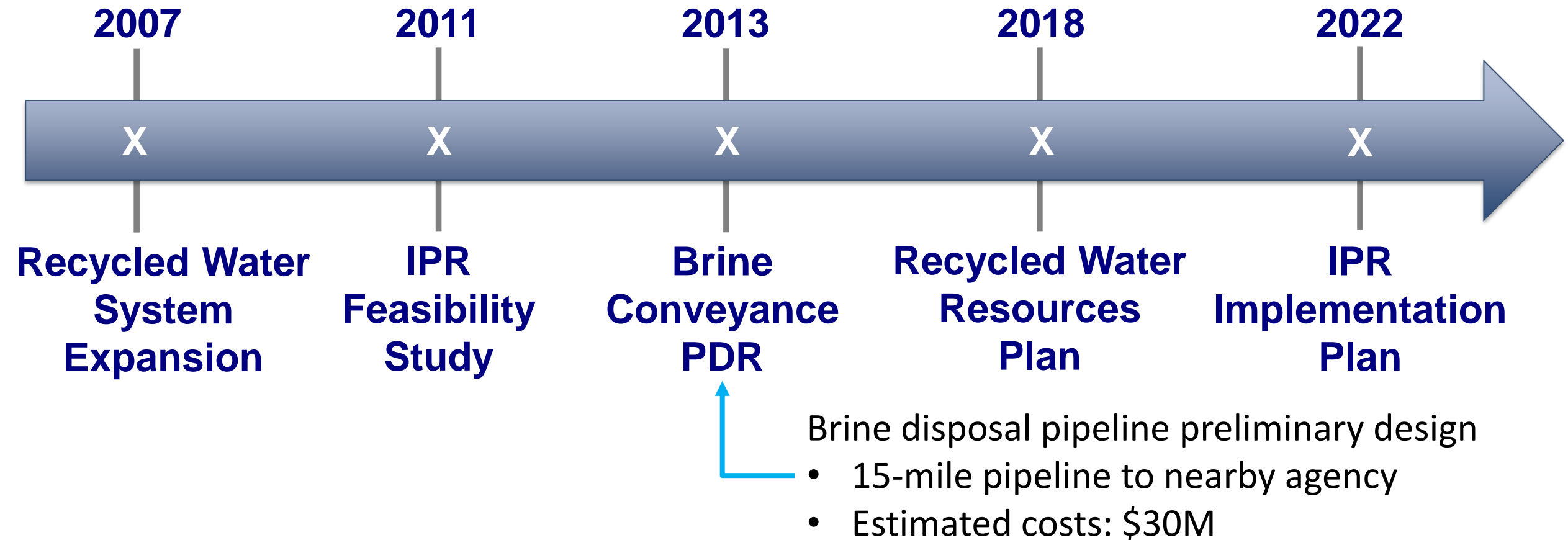
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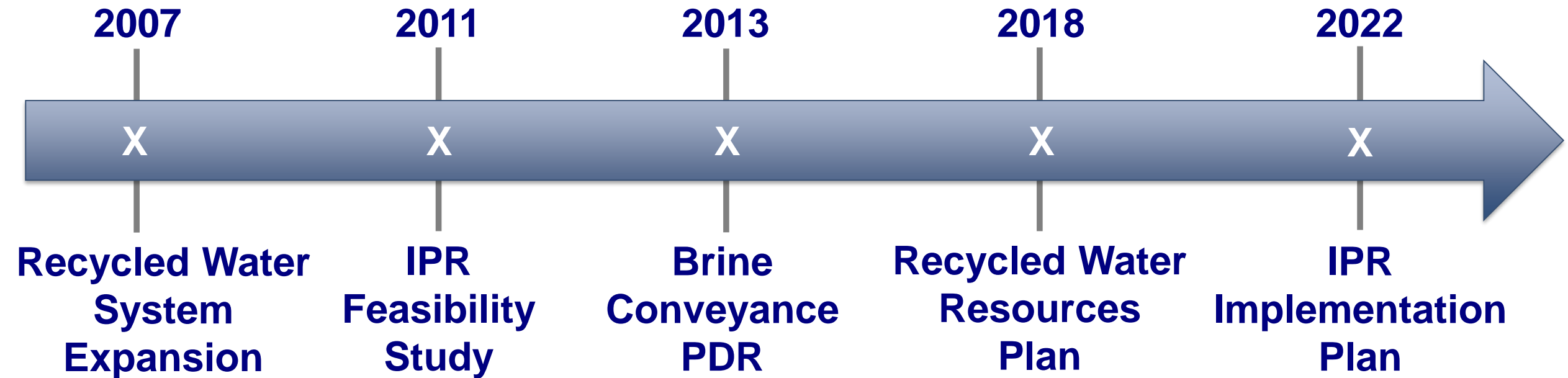
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Evaluate potable and non-potable reuse (NPR) options

- 16 alternatives
- Selected alternative: expand NPR and small groundwater injection IPR (0.5 MGD)

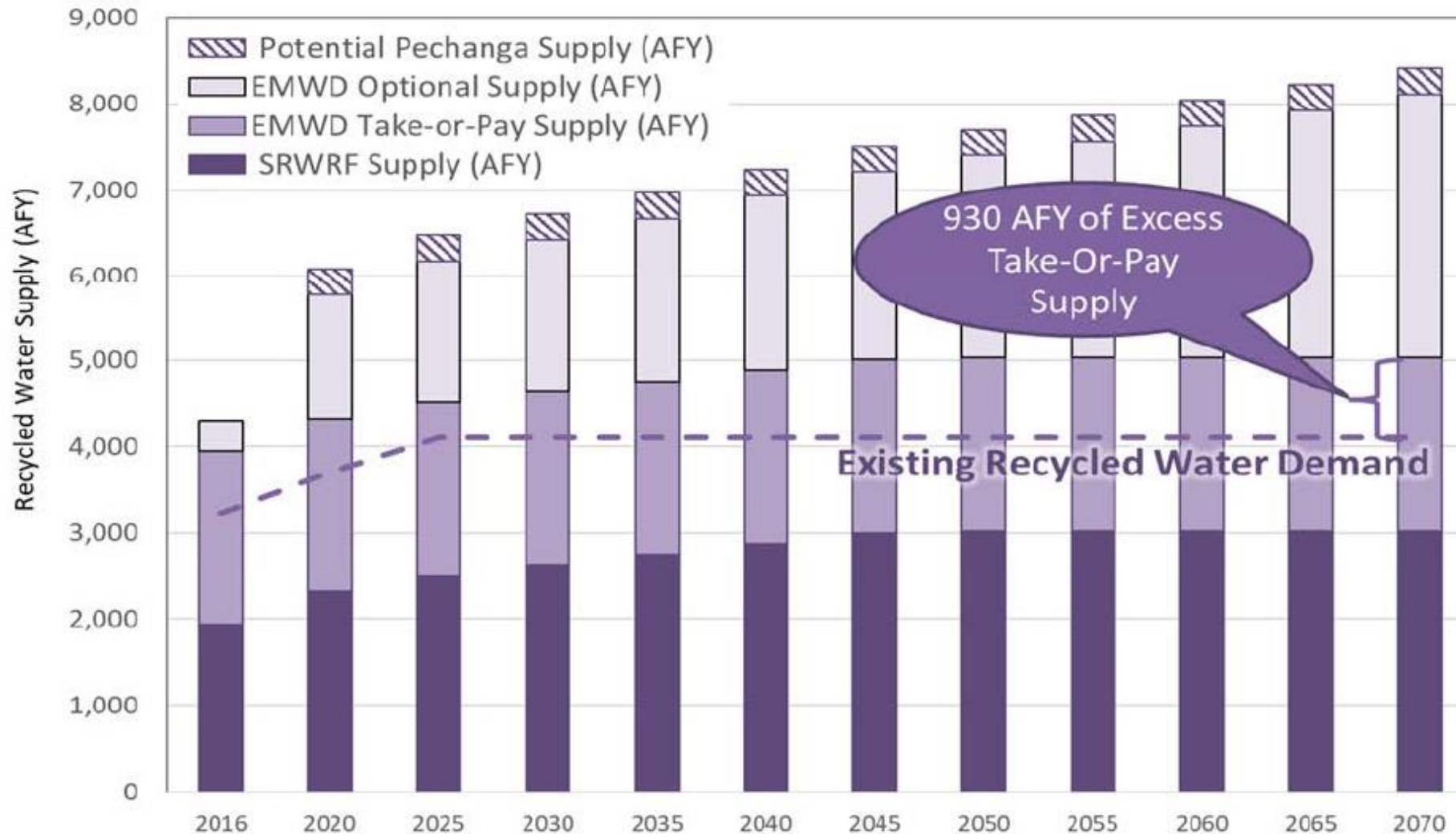
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# WHY IPR?

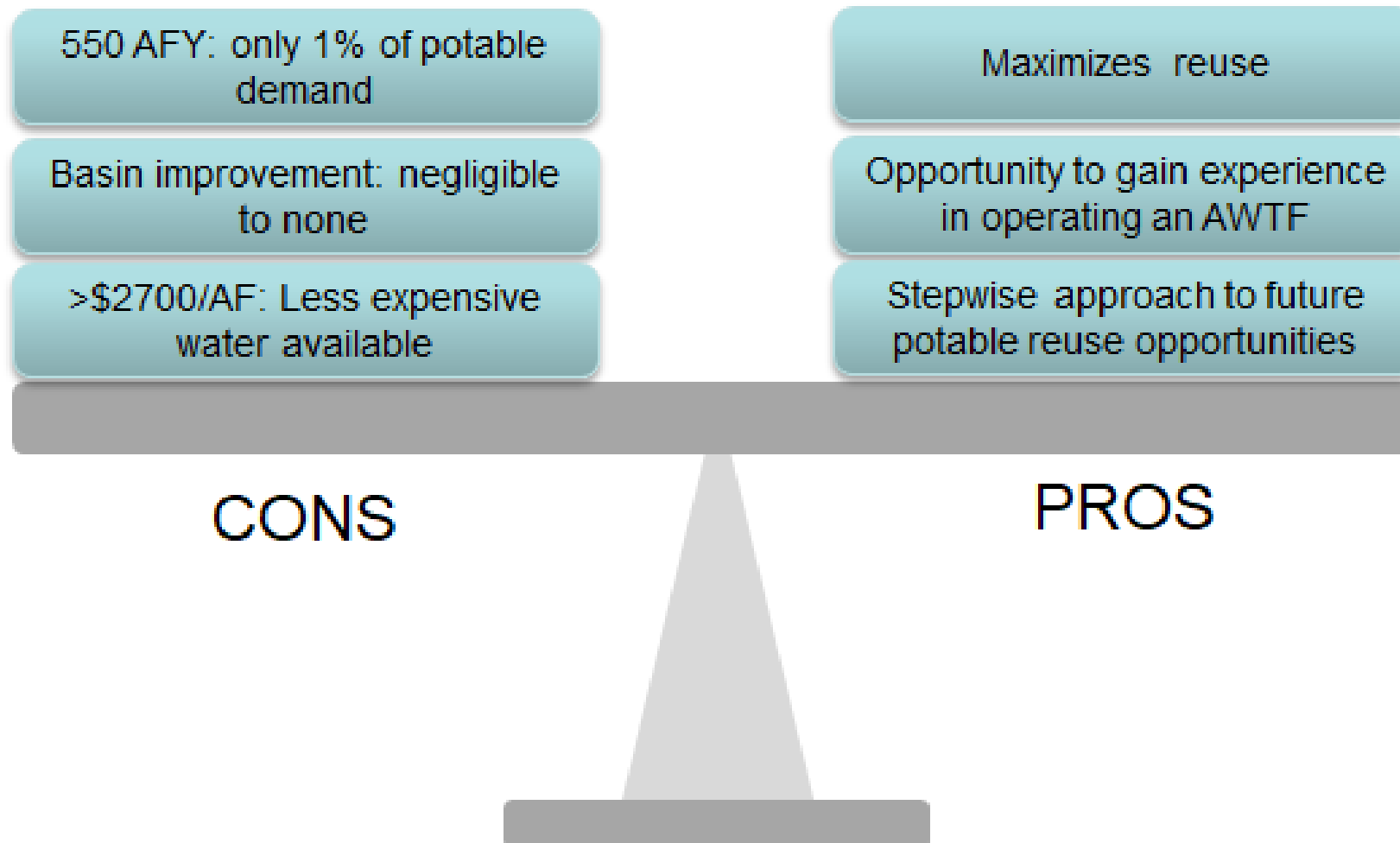
## 2018: Existing and Projected Recycled Water Supply



Groundwater basin water quality objectives prevent full utilization of recycled water

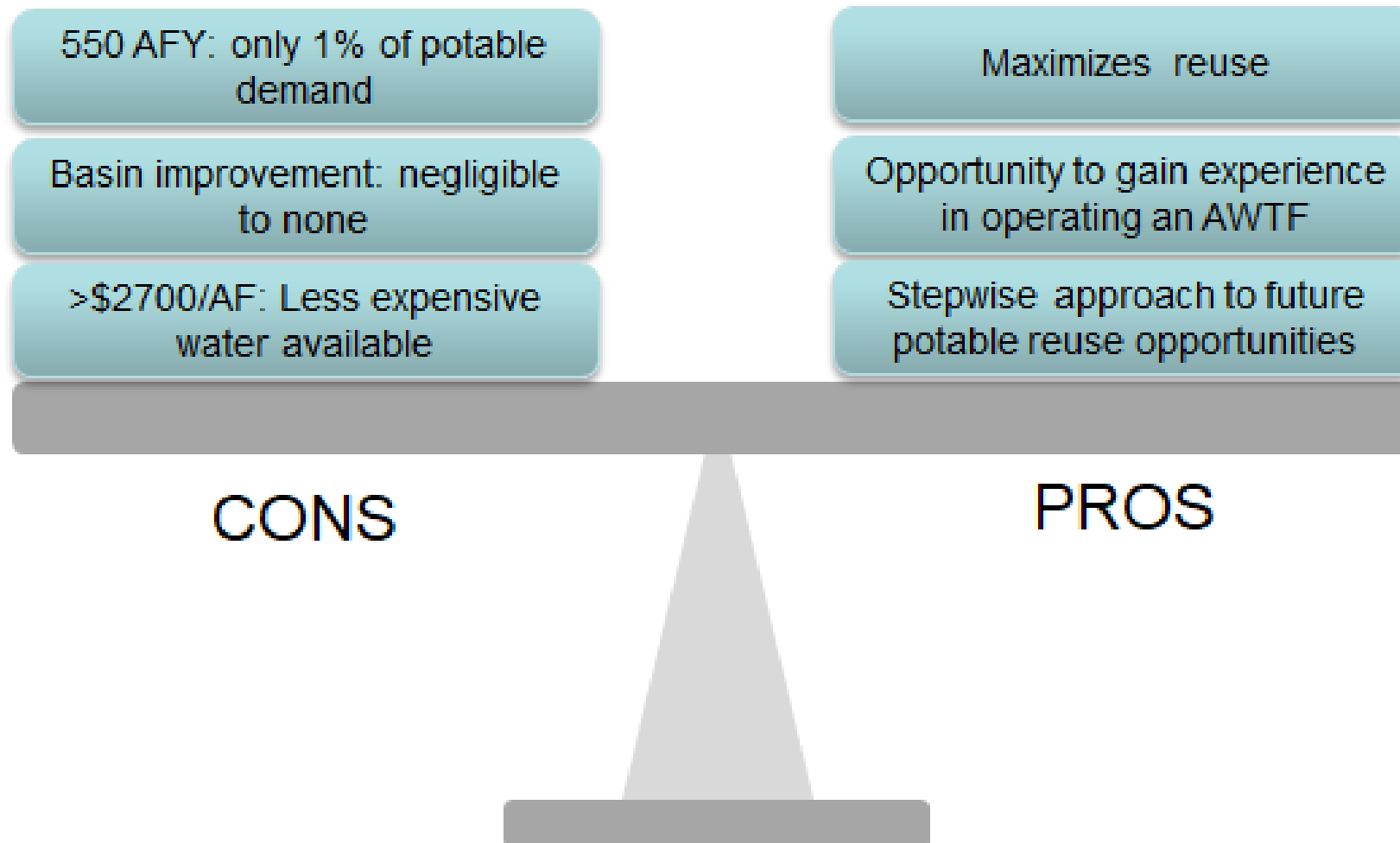


# WHY IPR?



# WHY IPR?

*Vision: “innovative, responsive, and prudent steward of the water and recycling service responsibility entrusted to us”*



# Implementation Plan

# Implementation Plan Tasks

## TASK 1

### Water Quality Investigations

- Defined regulatory requirements
- Reviewed existing source water quality
- Developed and executed sampling plan



Permitting



## TASK 2

### Water Quality Analysis and Desktop Treatment Refinement

- Evaluated new water quality data
- Applied Rancho Water screening criteria to treatment train options
- Developed cost estimates of screened treatment trains
- Selected a treatment train using economic and non-economic criteria



Public health



Brine minimization



Operational capability

## TASK 3

### Brine Management/ Optimization and Evaporative Pond Operational Approach

- Assessed the potential for the brine solids to be classified as a hazardous waste
- Applied Rancho Water screening criteria to three enhanced evaporation technologies
- Developed costs estimates of these technologies
- Determined the evaporation ponds operational approach
- Selected the preferred technology using economic and non-economic factors



Brine disposal



Solids disposal



Operational capability



Water unit cost

## TASK 4

### Develop a Stakeholder Engagement Plan

- Identified and interviewed project stakeholders
- Surveyed customers about recycled water and potable reuse
- Determined pathway for regulatory approval
- Developed a stakeholder engagement plan based on interviews, survey results, and Rancho Water input



Permitting



Public acceptance

## TASK 5

### Small-Scale IPR Implementation Plan

- Synthesized information from previous tasks
- Provided a detailed description of regulatory considerations
- Developed conceptual layouts of process facilities
- Estimated the probable construction cost of the project at capacities of 0.5 mgd and 2.0 mgd
- Developed a project implementation schedule



Public health



Operational capability



Permitting



Public acceptance



Solids disposal



Brine disposal



Brine minimization



# Water Quality Risk Assessment

## Indirect Potable Reuse Requirements

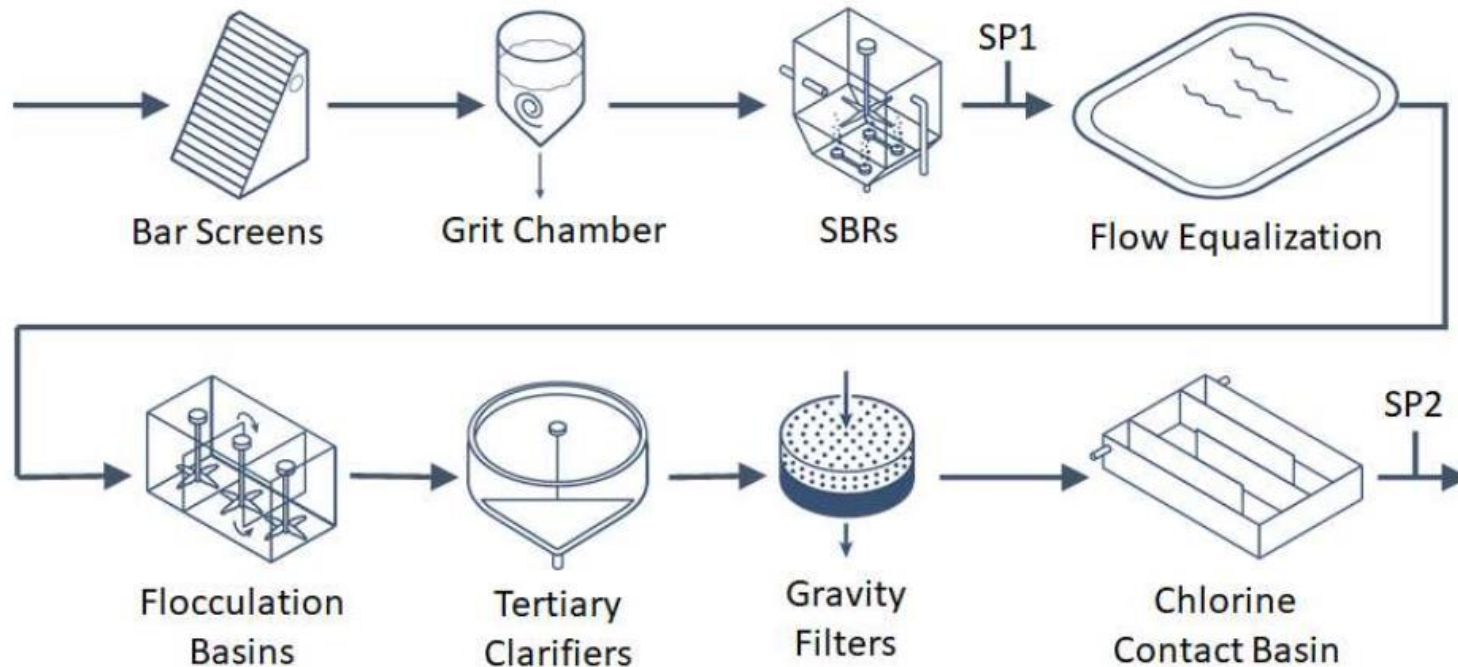
Area of Regulation	Requirement	Impact to Process Selection
General Requirements §60320.200	Water to be injected into the aquifer must meet California and USEPA drinking water standards.	Sufficient treatment must be provided to achieve drinking water standards.
	Injected water does not have an adverse impact that could mobilize or convey a contaminant already within the aquifer to the point of extraction (for example arsenic).	A treated water stabilization process is required.
Advanced Treatment Criteria §60320.201	RO and an oxidation treatment process must be used.	RO is required. UVAOP is required.
	RO must achieve a TOC level of < 0.25 mg/L for the first 20 weeks of operation and then 0.5 mg/L thereafter.	Guides selection of RO membranes and minimum rejection performance that must be maintained.
	Sufficient removal of 9 different families of organic chemicals, with one indicator selected from each group, must be demonstrated or, alternatively, a 0.5 log removal of 1,4 dioxane as an indicator compound is achieved.	Provides treatment targets for removal of 1,4 dioxane for UVAOP.
Pathogenic Microorganism Control §60320.208	Requires a minimum reduction of 12 logs of enteric virus, 10 logs of giardia cysts, and 10 logs of cryptosporidium oocysts. Three separate treatment processes are required with at least 1-log reduction each. Maximum of 6-log reduction for any single process. Underground retention time provides 1.0 log virus removal per month.	Provides log removal targets for the combination of AWTF and underground retention. A detailed review of log removal targets for the selected process is addressed in Section 3.2.2.

## Groundwater Basin Plan Requirements

Parameter	Basin Plan Objectives	Units
Total Dissolved Solids	750	mg/L
Chloride	250	mg/L
Sulfate	250	mg/L
Percent Sodium	60	%
Total Nitrate	45	mg/L
Boron	0.75	mg/L
Iron	0.3	mg/L
Manganese	0.05	mg/L

# Water Quality Risk Assessment

## Santa Rosa Water Reclamation Facility



## SRWRF Sample Locations

- **SP1 – Secondary Effluent**
- **SP2 – Recycled Water**

## Sampled EMWD Recycled Water

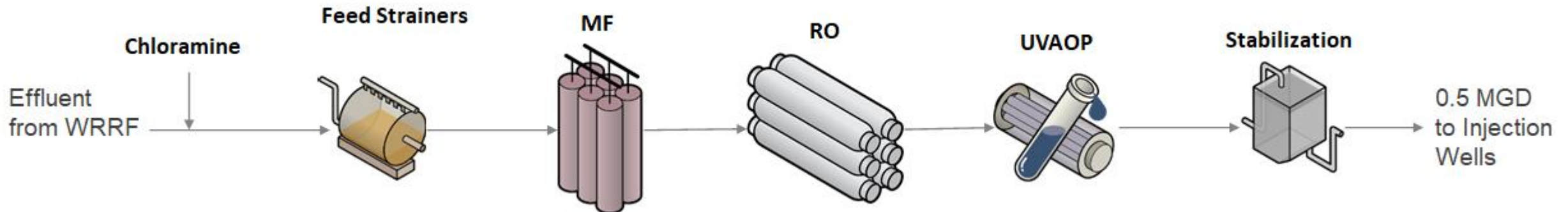
## Sample Analyses

- **25 RO Design Parameters**
- **NDMA, 1,4 dioxane**
- **HAA5, PFOS/PFOA**
- **63 Parameters – brine pond**

All water quality goals can be met with advanced treatment proposed.  
Attention on TTHM and HAA5.

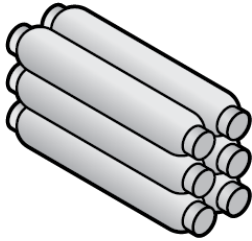
# Treatment Options – Main AWT Backbone

Treatment Process	Purpose
Chloramine	Disinfecting agent for membranes.
MF	Pretreatment for RO and log reduction of crypto and giardia.
RO	Mandated by Title 22, provides removal of dissolved constituents.
UVAOP	Oxidation process mandated. Meets 1,4 dioxane removal.
Stabilization	Required to prevent mobilization of contaminants in groundwater.



# Treatment Options – Main Process Selections

**RO**



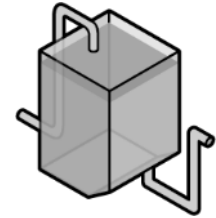
**High  
Recovery  
Options**

**UVAOP**



**Oxidant  
Options**

**Product Water  
Stabilization**

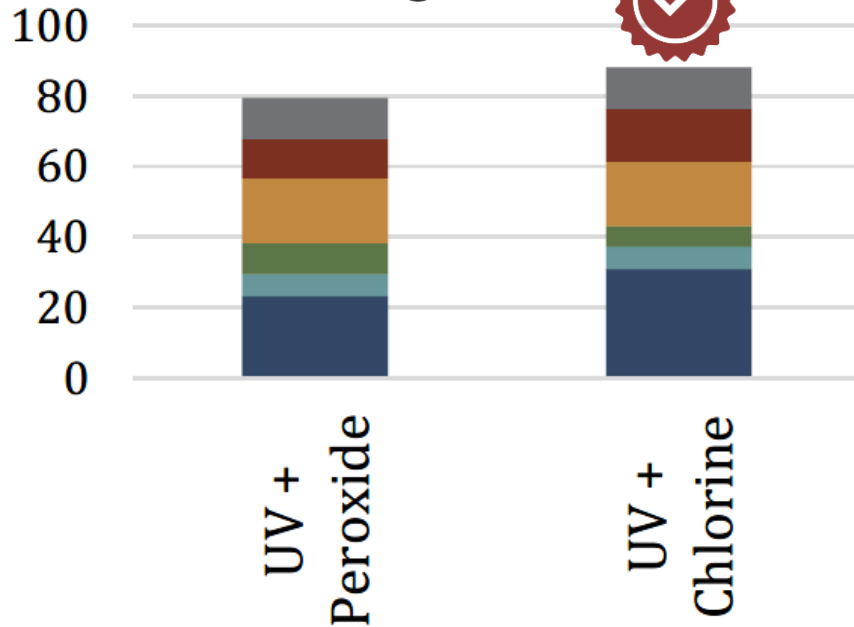
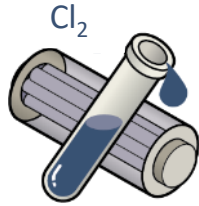


**Stabilization  
Strategy**



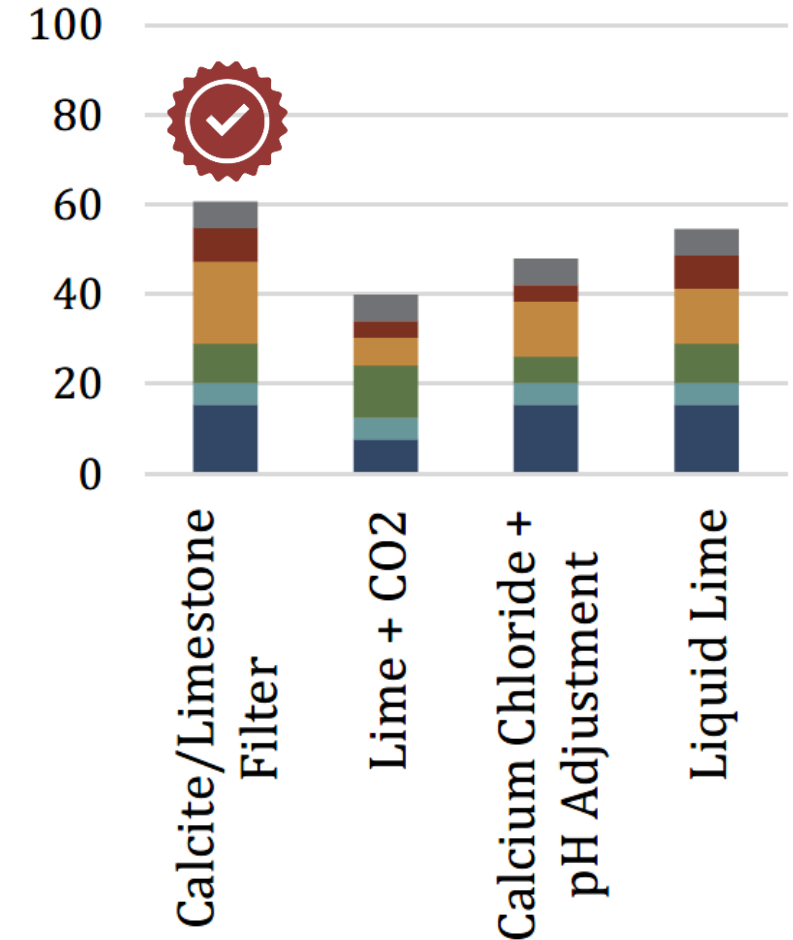
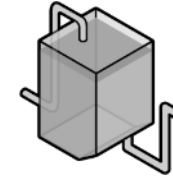
# Process Selection

## UVAOP



- Adaptability for Future DPR
- Environmental Stewardship
- Treatment Robustness
- Track Record
- Agency Coordination/Complexity
- Operational Complexity

## Stabilization

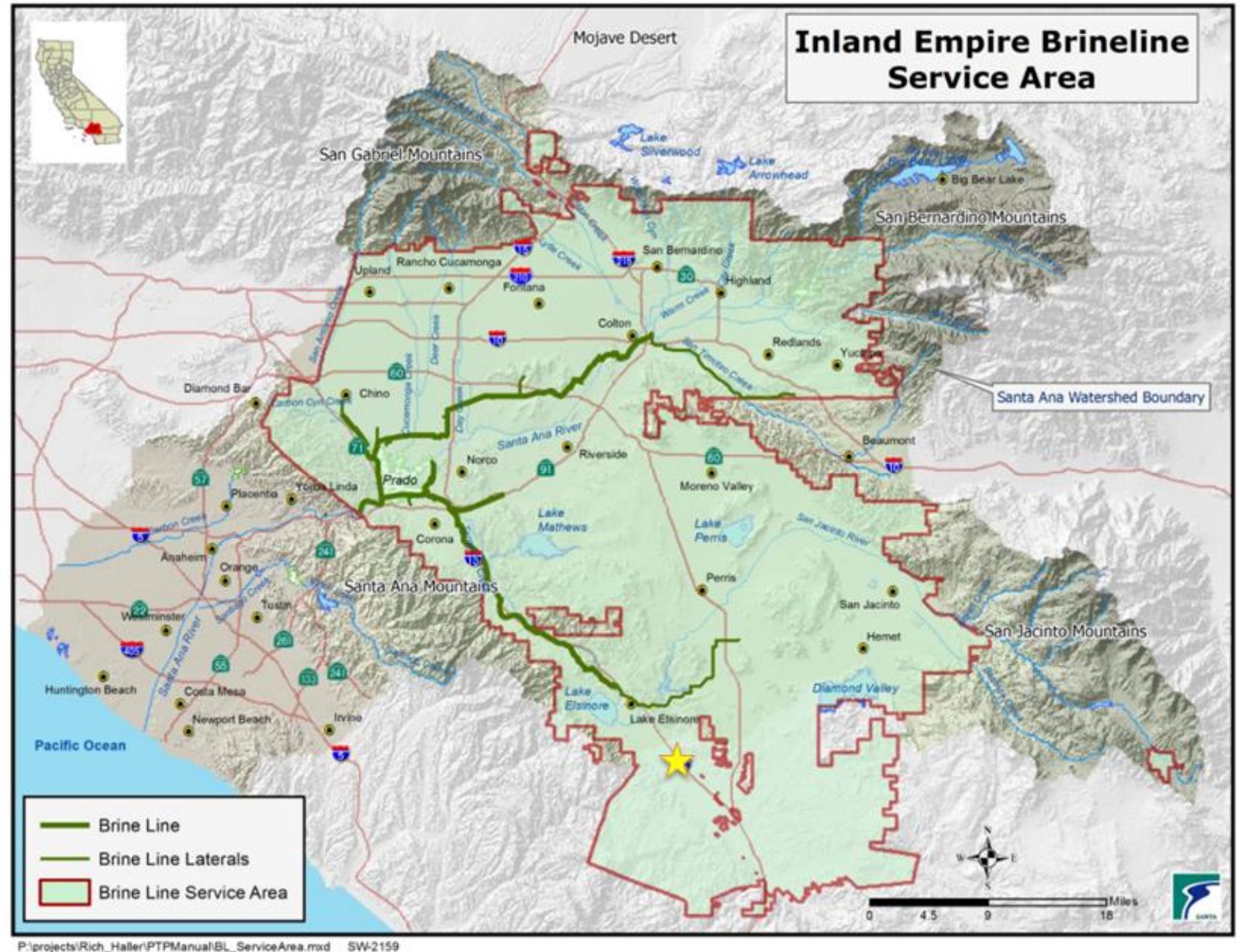


# The Brine Challenge

# No Convenient Brine Line

2013 study

- 4.5 MGD system
- Brine disposal through 15-mile pipeline
- Scope, costs and unknowns stopped the project





# Evaporation Ponds

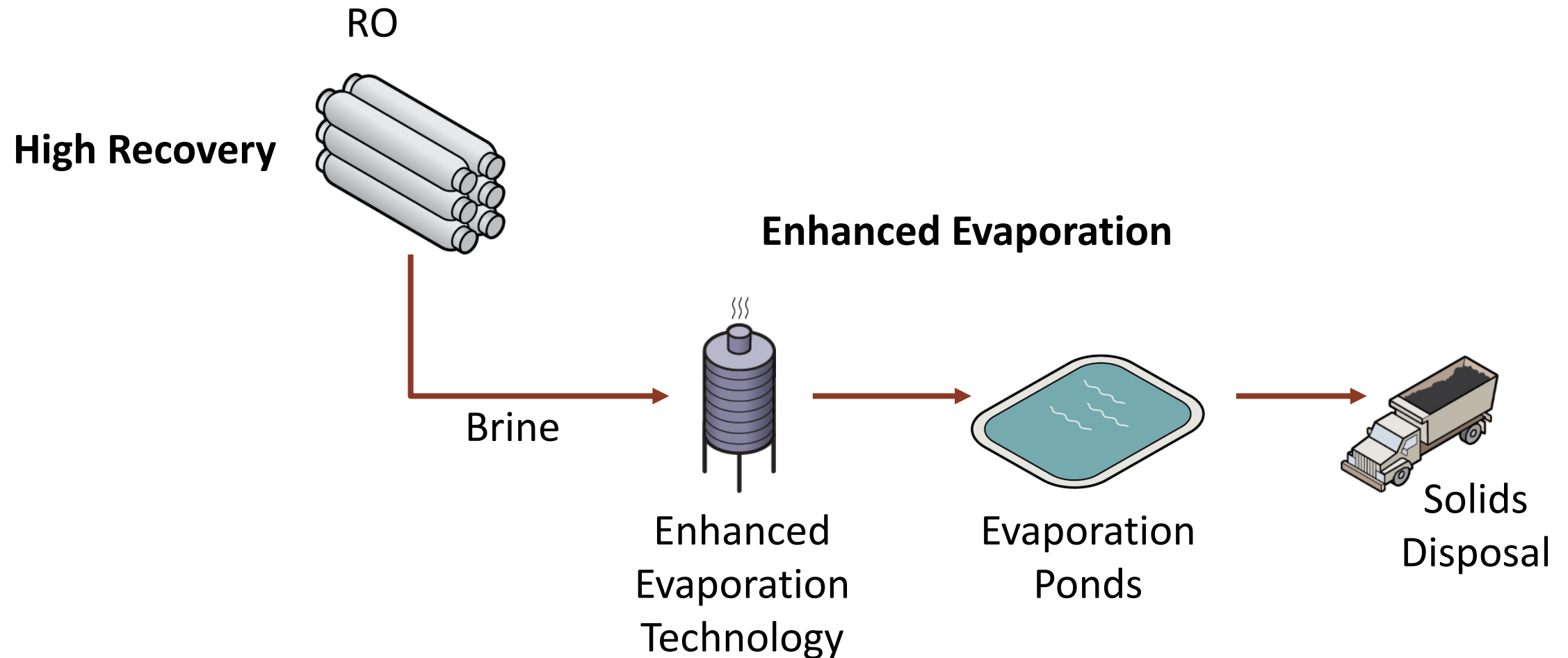
2018 study

- Considered evaporation ponds for RO brine disposal
- 20 acres required for 550 AFY (0.5 MGD) capacity





# Minimizing Brine – Combined Approach





# High Recovery RO – A World of Options

AdEdge Flow Reversal RO

Desalitech Closed-Circuit RO (CCRO)

IDE: MAX Pulse Flow RO

Controlled Scaling RO

Vibratory Shear Enhanced Process (V-SEP) RO


Saltworks Ultra High-Pressure RO (UHPRO) ✕

High Efficiency RO (HERO) ✕

Electrodialysis Reversal (EDR) ✕

Gradient Osmotically Assisted RO (OARO) ✕

IDE MAXH2O Desalter ✕



Short-list of  
5 technologies

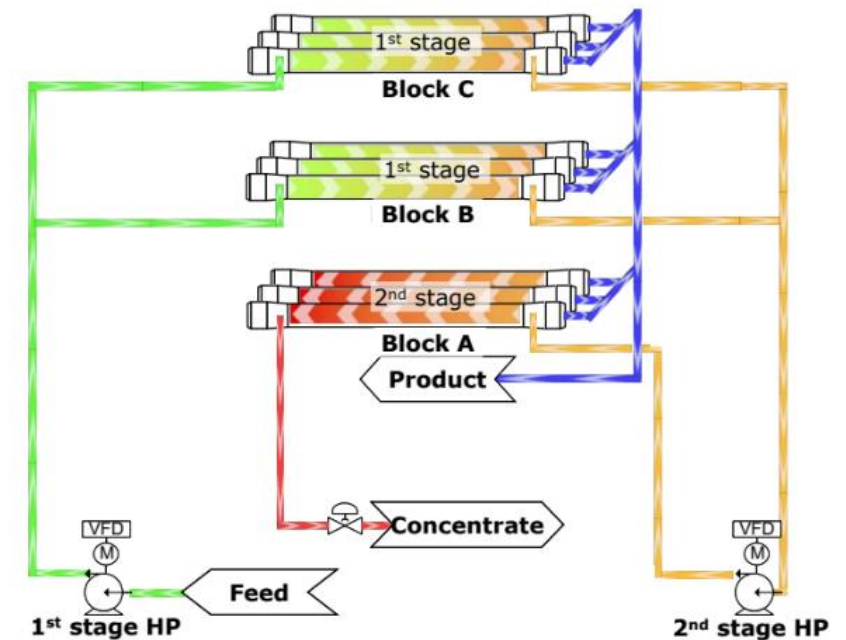
# AdEdge/Rotec Flow Reversal RO

## Concept

- Direction of flow periodically reversed to avoid scaling and achieve higher recovery

## Benefits

- Does not require additional stages beyond that required for standard RO
- System control is similar to standard RO, but with more valves
- Up to 92-95% recovery



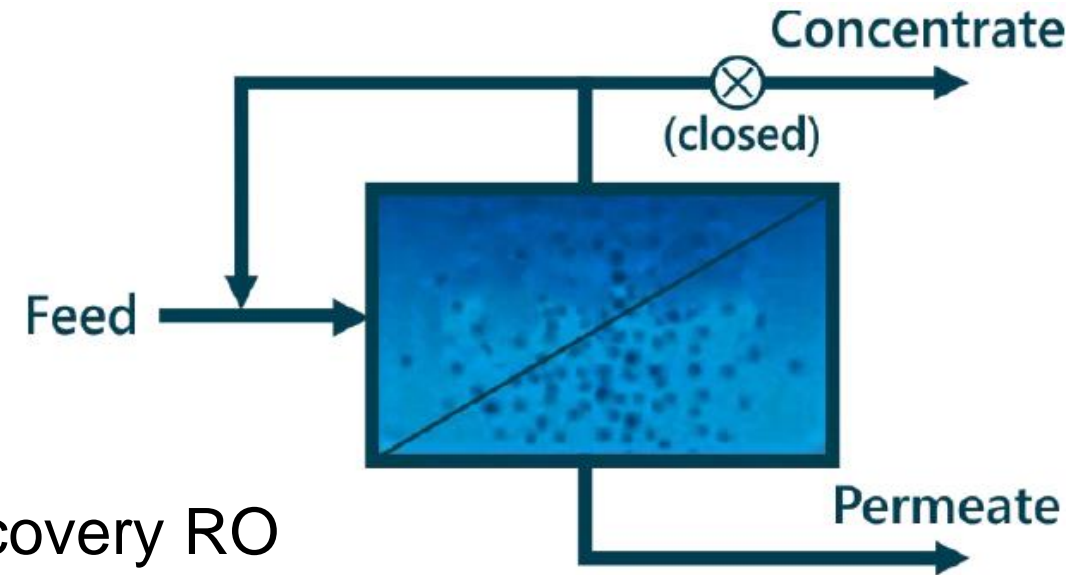
# Desalitech – Closed Circuit RO (CCRO)

## Concept

- Batch system that produces permeate continuously
- System flushed and refilled after reaching peak recovery

## Benefits

- Achieves higher recovery than standard RO
- Better flux distribution and performance than standard RO
- More installations than other high-recovery technologies
- Tested in more IPR pilots than other high-recovery RO technologies
- Up to 92-95% recovery



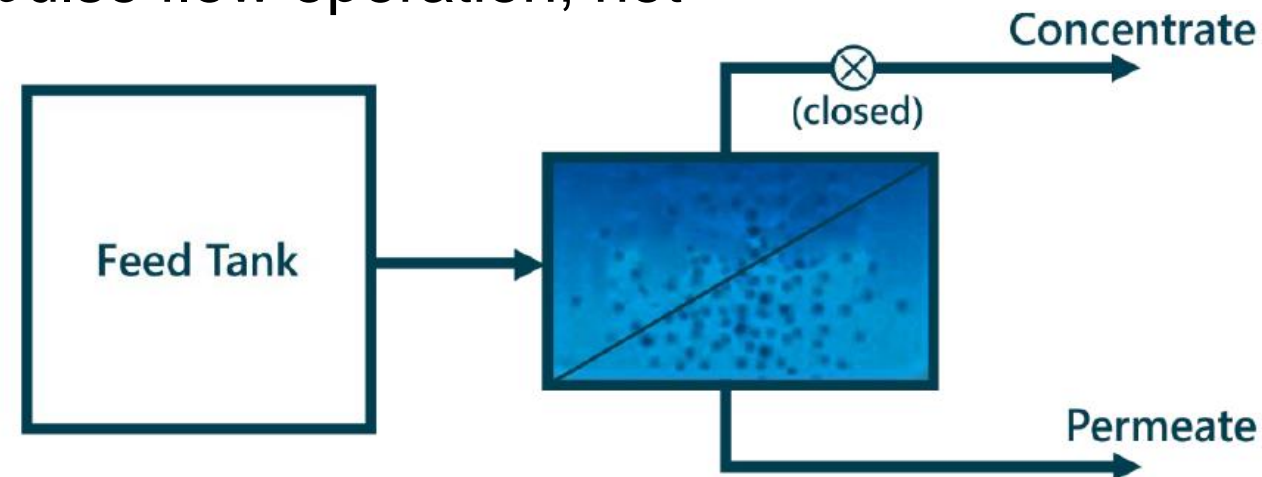
# IDE MAXH2O Pulse Flow RO

## Concept

- Batch system uses pulses of high pressure and cycles of concentrate flushing
- Concentrate is discharged prior to formation of scalants

## Benefits

- Fouling and scaling controlled through pulse flow operation, not chemicals
- Pressure, not scaling, limits operation
- Some pilots have been used for reuse
- Up to 92-95% recovery



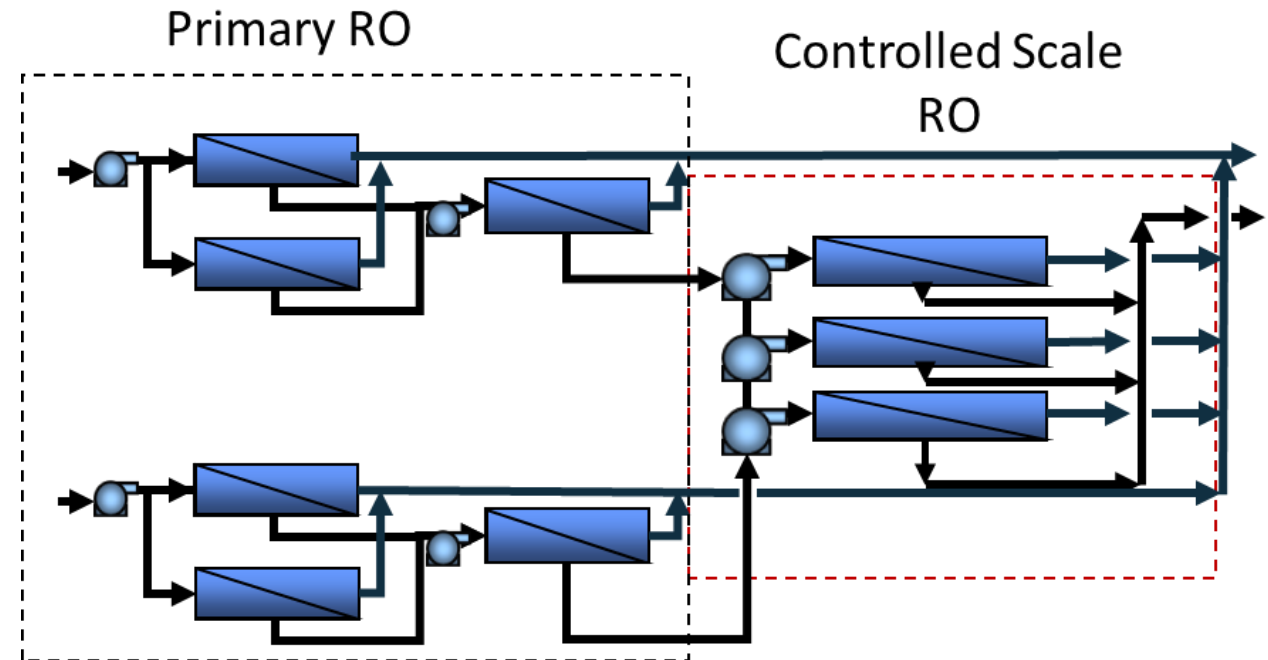
# Controlled Scaling RO

## Concept

- Third stage scaling is controlled by routine permeate flushing
- High cleaning frequency of third stage

## Benefits

- Allows high recovery to be achieved
- Uses standard RO equipment
- Up to 92-95% recovery





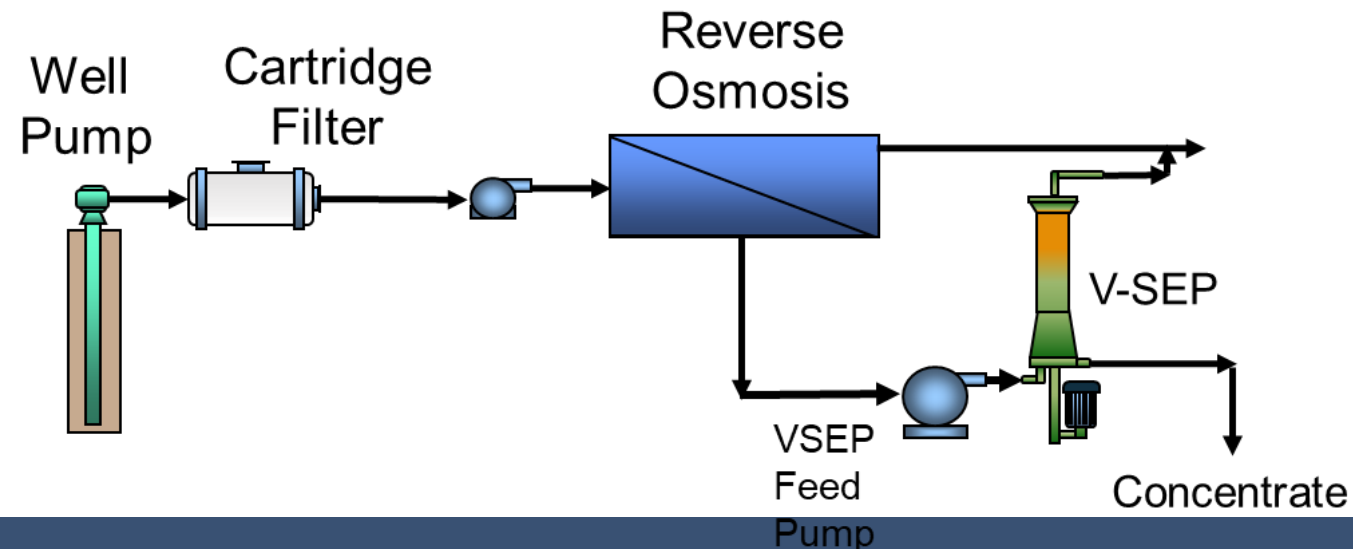
# Vibratory Enhanced Shear (V-SEP) RO

## Concept

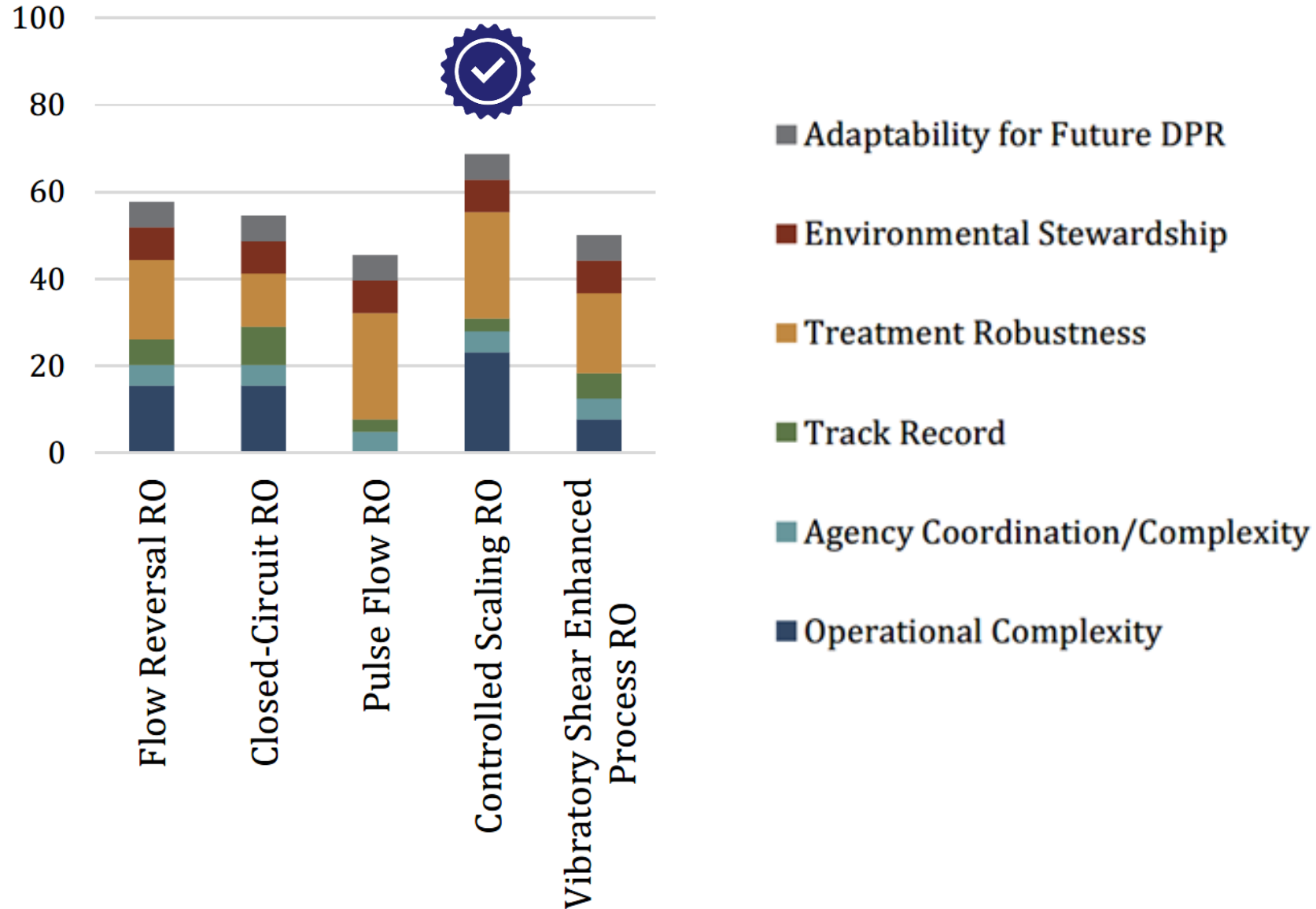
- Vibration to reduce boundary layer thickness
- Dislodges foulants and scalants

## Benefits

- Less fouling and scaling, allowing for high recovery
- Allows precipitation to take place
- Up to 97% recovery



# High Recovery RO Evaluation



# Enhanced Evaporation

# Enhanced Evaporation Options



## ***Misters***

*spraying water into the air to create droplets*



***Wind Aided Intensified Evaporation (WAIV) –***  
*water flows down fabric exposed to wind*



## ***ECOVAP***

*Water flows over structure with large surface area to volume ratio*

**Standard: 20 ac**

**Misters: 10 ac**

**WAIV:  
6.25 ac**

**ECOVAP:  
1.5 ac**

Design basis for comparison

- RO at 90% recovery
- Temecula net evaporation rate
  - 56 in/yr (2.2 gpm/acre)

# Enhanced Evaporation Options



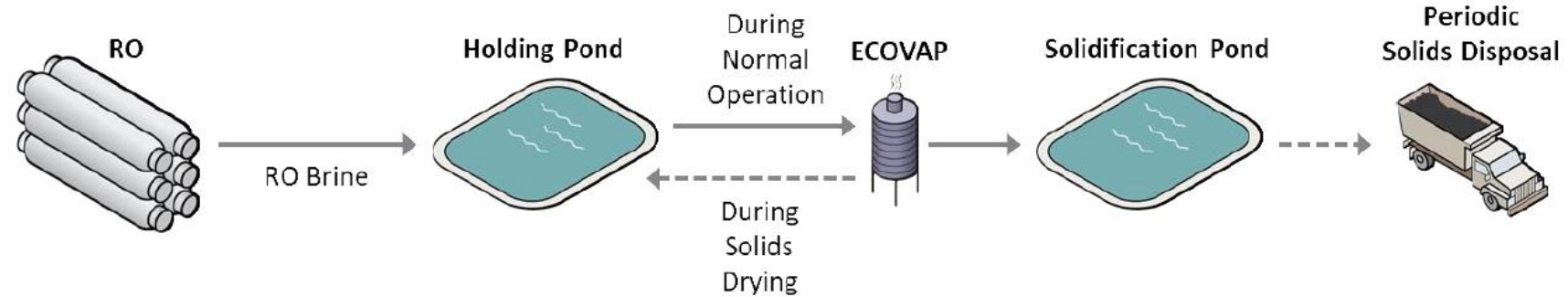
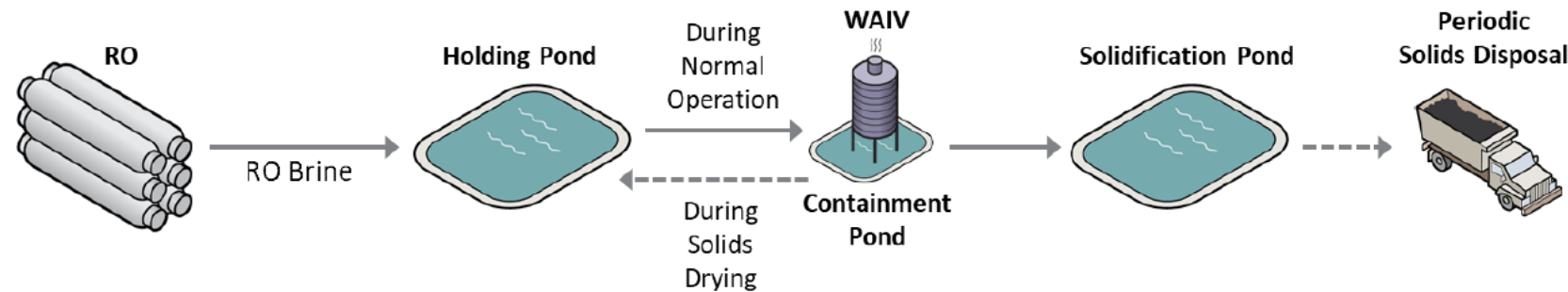
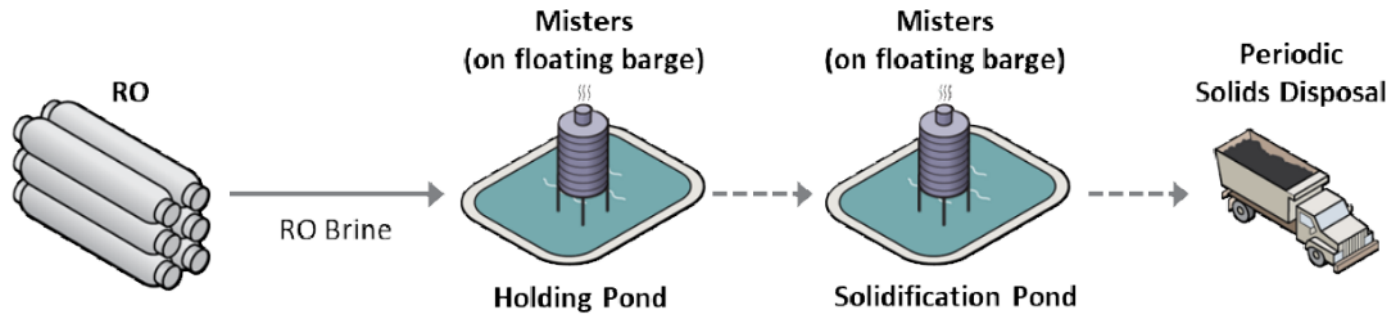
*Misters*



*WAIV*



*ECOVAP*





# Enhanced Evaporation Options



***Misters***

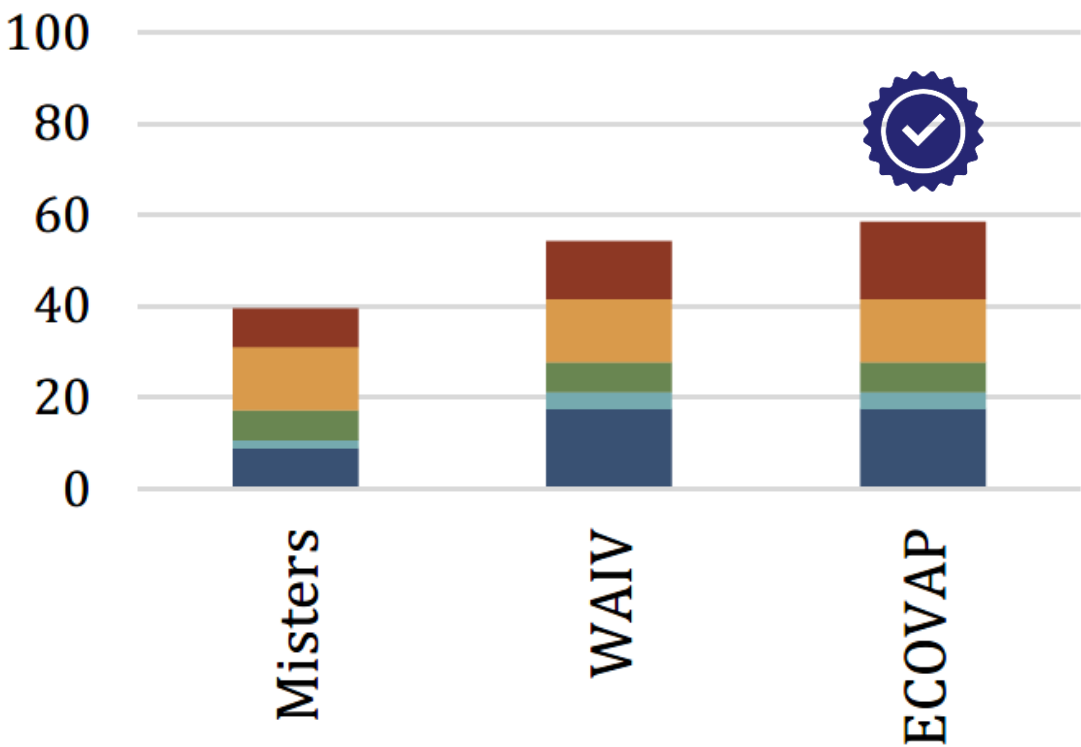


***WAIV***



***ECOVAP***

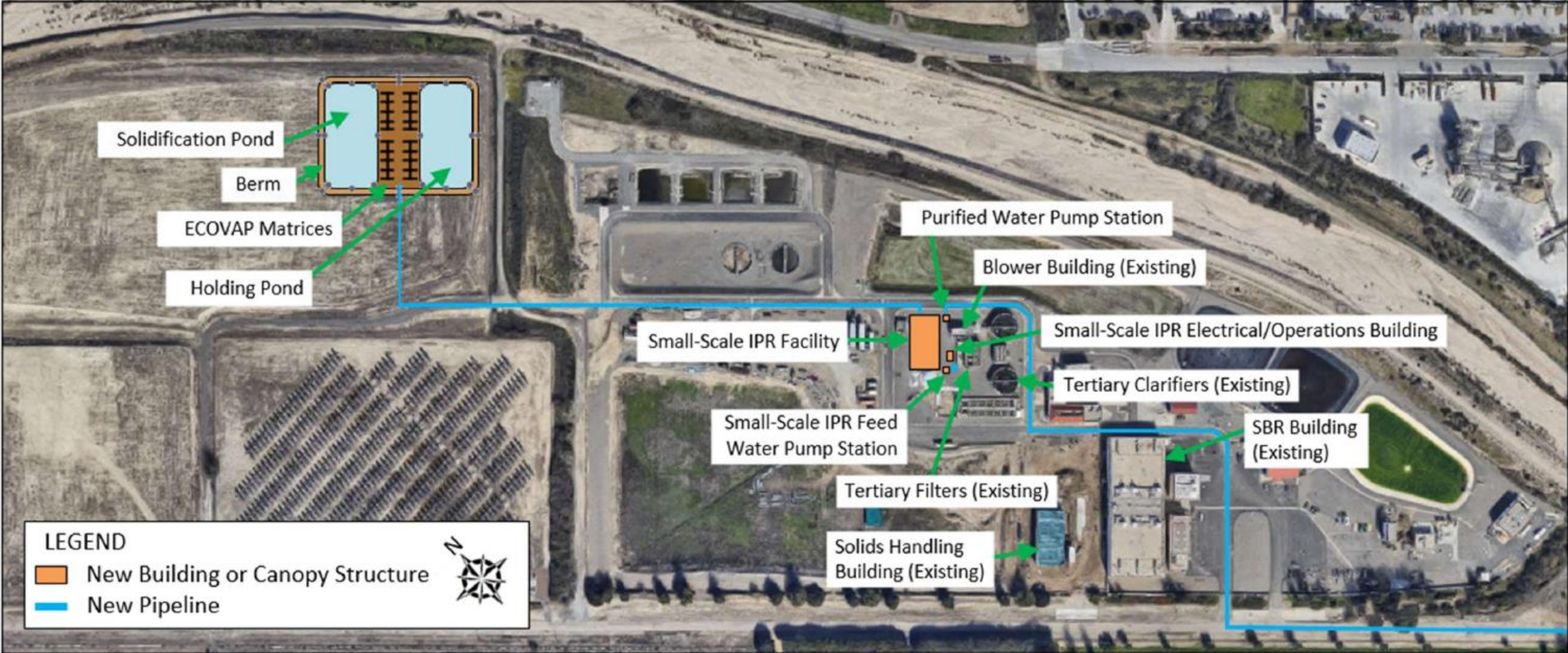
- Environmental Stewardship
- Robustness
- Track Record
- Agency Coordination/Complexity
- Operational Complexity



# Cost Comparison of Enhanced Evaporation Options

Description	Probable Construction Cost	Probable Capital Cost	20-Year Net Present Value O&M	Total Life Cycle Cost
ECOVAP	\$2,846,000	\$3,614,000	\$5,511,000	\$9,125,000
Misters	\$3,332,000	\$4,231,000	\$5,938,000	\$10,169,000
WAIV	\$4,067,000	\$5,165,000	\$6,079,000	\$11,244,000

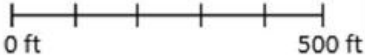
# Future Site Plan



## RANCHO CALIFORNIA WATER DISTRICT SMALL-SCALE IPR SYSTEM

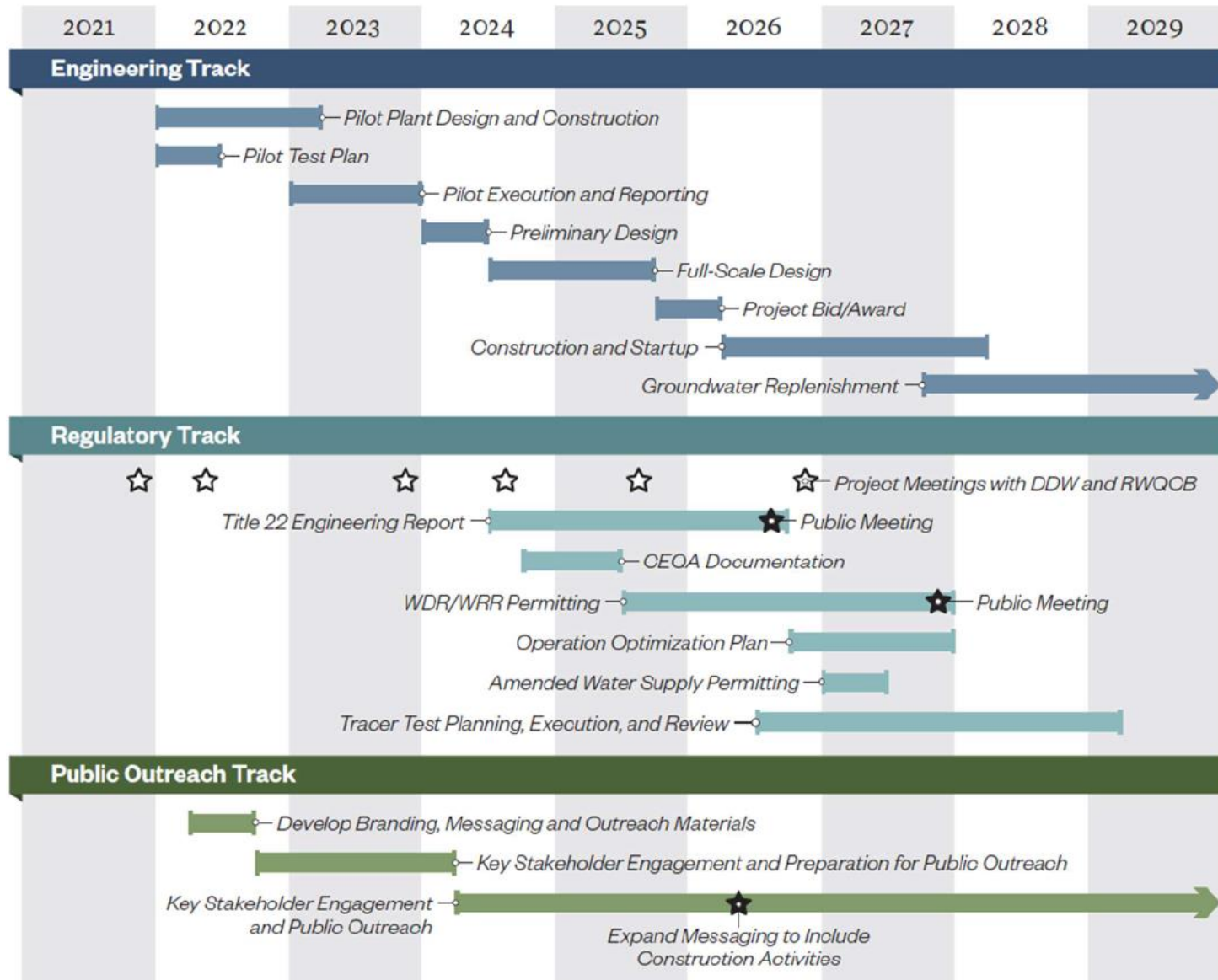
Small-Scale IPR System Location  
and Piping Connections

Scale





# Next Steps



# Thank You!

**Wendie Heie**

Rancho California Water District

951-296-6985 (office)

[heie2@ranchowater.com](mailto:heie2@ranchowater.com)

**Fred Gerringer, D.Env, PE, BCEE**

Hazen and Sawyer

213-234-1083 (office) | 626-319-1107 (cell)

[fgerringer@hazenandsawyer.com](mailto:fgerringer@hazenandsawyer.com)

